

TECHNICAL SERVICE BULLETIN

Part #:	OPG-06292022	Engine:	Duramax
Date:	06/29/2022	Title:	Duramax Oil Pan Gasket

- Apply sealant to the lower oil pan mating surface. Ensure proper use of room temperature vulcanizing (RTV) sealant.
- Install the lower oil pan.
- Loosely install the 2 lower oil pan nuts (2) and 16 bolts (3).
- Tighten the lower oil pan bolts and nuts (1) in sequence.
- Tighten the lower right transmission bolt (1).
- Connect the transmission oil cooler lines to the transmission and attach to the retainers on engine.
- Connect the oil level sensor (1).
- Install the drivetrain and front suspension crossmember.
- If equipped, install the under-body skid shield.
- Fill the engine oil.
- Check the transmission fluid level.

